



## Green Sand Casting Kitchen Cast Iron Stove Grates / Gas Stove Cast Iron Burner Grates

Our Product Introduction

### Basic Information

- Place of Origin: Ningbo China
- Brand Name: NC124
- Certification: CE, SGS
- Model Number: 124
- Minimum Order Quantity: 1 pcs
- Packaging Details: Customized
- Delivery Time: 25-30 days
- Payment Terms: T/T, L/C
- Supply Ability: 60,000 pcs per month



### Product Specification

- Product Name: Cast Stove Grate
- Material: Grey Iron
- Process: Green Sand Casting
- Dimension: As Per Drawing
- OEM: Available
- Certification: ISO9001
- Highlight: **gray cast iron castings, gray iron casting process**



### More Images



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## Product Description

### Green Sand Casting Kitchen Cast Iron Stove Grates / Gas Stove Cast Iron Burner Grates

#### Description

We have made many cast iron stove grates, include top single grates, top double grates, top twin grates, side grates, dual grates, center grates, gas burners and grill & grates, such as ring burners, camping burners, jet burners.

As for the grates, the surface grinding and polishing is very important. All corners need to be grinded carefully. This is also a reason that many foundries could not make stove grates. Their workers are not familiar with the careful grinding works.

The metal patterns will be necessary, although the cost of metal patterns are higher than resin patterns, the wall thickness of grates is very thin, and have high requirements to surface smoothness and least surface flaw such as sand holes and air holes. Therefore, the metal patterns are necessary.

Making the grates need carefully workings during cast and cleaning processes. Of course, the good surface quality has to be kept by fine sands. The coarse sands can never make good grates.

#### Features

1. Durable
2. Anti-tempered
3. Environmental health

Related Fittings: brass valves, air mixer, regulator and hoses

#### Product Details

Material: Cast iron stove grates are usually made by grey iron ASTM A48 Class 20, 25, 30.

Surface Finish: semi-gloss finish, black paint, enameled stove grates and fire-resisting black painting etc.

Production Process: green sand casting process.

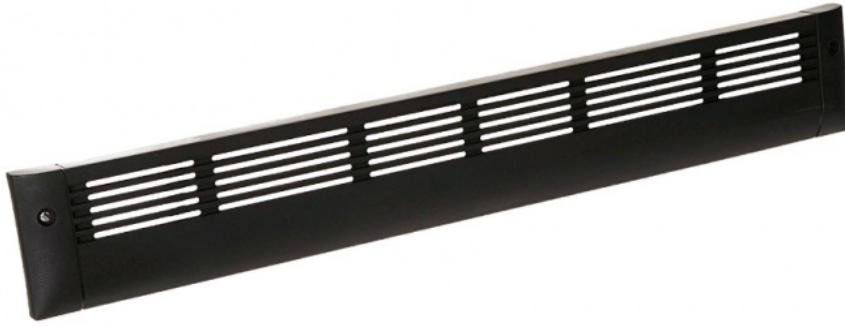
Article No: NC-987
Surface Finish: black/green, high temperature resisted painting
Packing: carton / plywood crates
Lead time: 25 days after order confirmation
Quality control: 100% burning test before packing.



#### Related Products

Boiler tubes and accessories (Water Wall Panels, Boiler Burner Openings, Furnace Tubes, boiler nozzle, erosion protection shield, boiler grates)





#### FAQ

Can you make products without drawing?

No, we can only make products strictly follow customers' technical drawing. Because every spare parts must be install to the equipment.even little error can make big problem without technical drawing.

How does your factory do regarding quality control?

we pay high attention to quality control Every product will be fully tested before the goods packed for shipment.

How long is your products' lifetime?

Even the same products, different working condition has different lifetime. So please let us know your working condition we can give you some technical suggestion.

What's the delivery time?

Usually the delivery time is 35 days. But we will arrange the Production Scheduling as customers' requirement.



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